

Certificate of Registration

QUALITY MANAGEMENT SYSTEM

This is to certify that:

Somers Forge Limited
Haywood Forge
Prospect Road
Halesowen
B62 8DZ
United Kingdom

Holds Certificate Number:

Q 05492

and operates a Quality Management System which complies with the requirements of EN 9100:2009 (technically equivalent to AS9100C and JISQ 9100:2009) and ISO 9001:2008 and is assessed in accordance with EN 9104-001:2013 for the following scope:

Please see scope page.

For and on behalf of BSI:

Frank Lee, EMEA Compliance & Risk Director

Original Registration Date: 10/11/1987

Reissue Date: 14/08/2015

Issue Date: 14/08/2015

Expiry Date: 13/08/2018



aerospace
sector
certification
scheme

Certificate No: Q 05492

Registered Scope:

Manufacture of open die forgings from 2kg to 45 tonnes in steel and non ferrous metals, which include carbon, alloy and stainless steel, nickel based alloys, aluminium and titanium alloys. Manufacture of dies and tool for the drop forging, plastics mouldings, die castings and extrusion industries. Small hammer forgings in carbon, alloy, stainless steel, aluminium bronze, copper based alloys and nickel based alloys. Stockholding facility for the above. Rough and finished machining up to 3 metres diameter, length up to 23 metres, deep hole boring up to 18.3 metres and honing up to 1.4 metres bore, 15 metres length. Finished machining tolerances of 0.005 ins or better depending on the size and shape of component. Heat treatment of components up to 23 metres length, combined with oil and water quenching facility. Testing facility for tensile and impacts, ultrasonics, dye pen and MPI.



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Printed copies can be validated at www.bsigroup.com/ClientDirectory

Information and Contact: BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP. Tel: + 44 845 080 9000
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